



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-607-541
Job Sheet 170363



Part No: D350-607-541

Job Qty: 1 ea

Part Name: AS350/AS355 Quick Release Heli-Utility-Basket™ Long, Heavy Duty Lid



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/15/18

Job Tracking No:

Due Date: 2/23/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV E SHEET 22 IPP REV:A 10-08-19 AS PER REV.A DD VERF BY:EC IPP Rev:B 11.02.09 add to install label DD verf by:EC IPP REV:C 12.03.06 AS PER ECN12-535 DD VERF:EC IPP REV:D 12.07.24 AS PER ECN 12-610 DD VERF:EC IPP REV:E 13.08.21 CHG005 / ECN 13-624 DD VERF:JLM IPP REV:F 14.06.09 AS PER ECN14-572 DD VERF:JLM IPP REV:G 16.09.12 added note at seq120 PAR16-515 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		2/23/18	0.00	0.00	Start Up Stores/Pkg-2		FEB 20 2018
110	Packaging	1 pcs		2/23/18	0.00	0.00	Packaging1-3		
120	QC	1 pcs		2/23/18	0.00	0.00	QC4		
125	DC	1 pcs		2/23/18	0.00	0.00	DC		
130	Packaging	1 pcs		2/23/18	0.00	0.00	Packaging3-1		
140	QC21-FG	1 Ea		2/23/18	0.00	0.00	QC21		FEB 26 2018

Part Op 125 - Photocopy bluefile & type labels per PPP D350-607-541 CHG007
Descriptions: 130 - Package as per PPPD350-607-541

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN310C4	1	134	0	0
	AN4-13A	6	1,171	0	0
	AN4C15	1	47	0	0
	D2690-6	1	48	0	0
	D350-607-511	1	0	0	0
	D3912-041	1	10	0	0
	D4030-041	1	0	0	0
	D4085-3	1	13	0	0
	D4086-200	1	4	0	0
	D4150-041	1	3	0	0
	D4151-041	1	9	0	0
	D4151-043	1	12	0	0
	D4917-300	1	3	0	0
	MS17984-C413	1	50	0	0
	MS21042L4	6	3,205	0	0
	MS24665-151	1	203	0	0
	NAS1149C0463R	3	254	0	0
	NAS1149F0432P	12	1,074	0	0
	NAS1515H4L	2	329	0	0

Part Specifications

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapprove ☐		AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																			
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Date : _____		Step #: _____		MRB (QSI042) Approval																																																																							
Description Work Order Deviation				Disposition																																																																							
 Container No: S043572 Part: D350-607-541 Job No: 170363 Serial No/Batch: S043572 Revision: D350-607-3 Inspector: _____ Date: 02/20/18				Completed By																																																																							
				Lead hand / Supervisor Approval Verification																																																																							
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Specifications could not be found.

Plex 1/15/18 2:04 PM dart.poulin.mario

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																													
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1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Master Unit 000990

Containers on Master Unit 000990				
Serial No	Part No	Customer Part No	Status	Quantity
S043398	AN310C4	AN310C4	Allocated	1
S043397	AN4-13A	AN4-13A	Allocated	6
S043396	AN4C15	AN4C15	Allocated	1
S043325	D2690-6	D2690-6	Allocated	1
S043229	D3912-041	D3912-041	Allocated	1
S043393	D4085-3	D4085-3	Allocated	1
S043395	D4086-200		Allocated	1
S037449	D4150-041	D4150-041	Allocated	1
S043175	D4151-041	D4151-041	Allocated	1
S030018	D4151-043	D4151-043	Allocated	1
S043323	D4917-300	D4917-300	Allocated	1
S043322	MS17984-C413	MS17984-C413	Allocated	1
S043321	MS21042L4	MS21042L4	Allocated	6
S043320	MS24665-151	MS24665-151	Allocated	1
S043319	NAS1149C0463R	NAS1149C0463R	Allocated	3
S043318	NAS1149F0432P	NAS1149F0432P	Allocated	12
S043317	NAS1515H4L	NAS1515H4L	Allocated	2

D4030-041

S044735

D250-607-511

S045274

5.0 PARTS LIST

QTY -541	QTY -543	QTY -545	QTY -547	QTY -511	QTY -501	PART NUMBER	DESCRIPTION
X						D350-607-541	HELI-UTILITY-BASKET
	X					D350-607-543	HELI-UTILITY-BASKET
		X				D350-607-545	HELI-UTILITY-BASKET
			X			D350-607-547	HELI-UTILITY-BASKET
1	1	1	1	X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-501	CONVERSION KIT
1	1	1	1		1	D2690-6	LANYARD
				8	8	D3501-1	BUSHING
				2	2	D3910-3	X-TUBE LUG
				1	1	D3910-5	X-TUBE LUG
				1	1	D3910-7	X-TUBE LUG
1	1	1	1		1	D3912-041	EYEBOLT RECEIVER ASSY
				8	8	D3984-030	RUBBER EXTRUSION, X-TUBE
1						D4030-041	LONG BASKET ASSY
	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1				D4032-041	SHORT BASKET ASSY
			1			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1					1	D4917-300	PLACARD, MAX LOAD
1						D4086-200	PLACARD, MAX LOAD
	1				1	D4917-315	PLACARD, MAX LOAD
	1					D4086-215	PLACARD, MAX LOAD
		1			1	D4917-320	PLACARD, MAX LOAD
		1				D4086-220	PLACARD, MAX LOAD
			1		1	D4917-332	PLACARD, MAX LOAD
1	1	1	1	1	1	D4085-3	PLACARD, INSTRUCTIONS
			1			D4086-232	PLACARD, MAX LOAD
				1	1	D4148-041	FWD X-TUBE LUG ASSY
				1	1	D4149-041	AFT X-TUBE LUG ASSY
1	1	1	1		1	D4150-041	ATTACHMENT ARM ASSY
1	1	1	1		1	D4151-041	BASKET FWD HARDPOINT ASSY (LOWER)
1	1	1	1		1	D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
				1	1	D4713-1	SPACER
				2	2	D4775-041	STRUT ASSEMBLY
				2	2	D4776-3	SKIDTUBE CLEVIS
6	6	6	6		6	AN4-13A	BOLT
				20	22	AN4-14A	BOLT
				4	4	AN4-42A	BOLT
1	1	1	1		1	AN4C15	BOLT
1	1	1	1		1	AN310C4	CASTELLATED NUT
				2	2	AN6-13A	BOLT
1	1	1	1		1	MS17984-C413	QUICK RELEASE PIN
6	6	6	6	24	32	MS21042L4	NUT (OR MS21042-4)
				2	2	MS21042L6	NUT
1	1	1	1		1	MS24665-151	COTTER PIN
				1	1	MS3367-5-0	TIE WRAP
2	2	2	2		2	NAS1515H4L	WASHER
12	12	12	12	40	56	NAS1149F0432P	WASHER
3	3	3	3		3	NAS1149C0463R	WASHER
				4	4	NAS1149F0663P	WASHER

PAGE 1 OF 1

Description: HELI-UTILITY BASKET

[illegible]